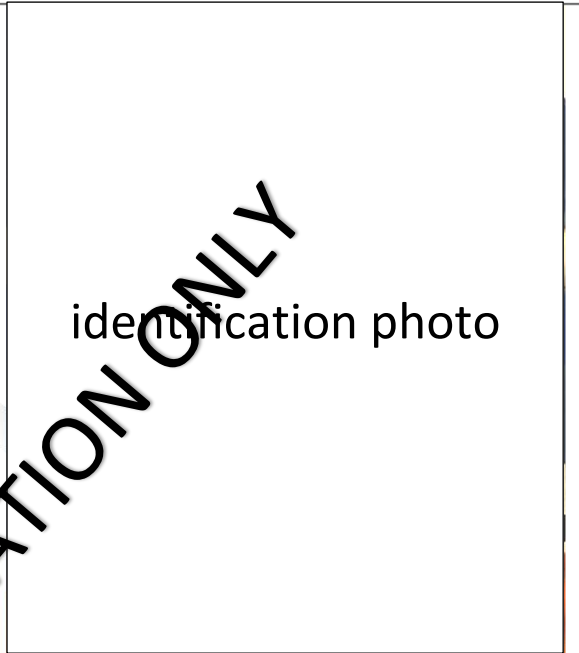


# WELDER QUALIFICATION RECORD

XYZ company Logo

### Candidate details:

<b>Name</b>	Welders Name
<b>Address</b>	Welders address
<b>Trade Qualification</b>	Cert III Engineering Fabrication
<b>Qualification test date:</b>	01/09/20
<b>Weld test facilitation:</b>	Intermetallix James Darmody AS 2214 Welding Supervisor
<b>Weld test result:</b>	Successful completion of test piece, compliant to inspection and testing requirements of AS 1554.1 SP:2014.



### Qualification Parameters

<b>Compliance standard/code</b>	AS 1554.1 SP:2014	
<b>Procedure Qualification Record No.</b>	123	
<b>Weld Procedure Specification No.</b>	XYZ procedure	
<b>Process Qualified</b>	FCM gas shielded	
<b>Position Qualified</b>	4G/PE	
<b>Joint Qualified</b>	B-C2b	
<b>Test plate thickness</b>	16 mm	
<b>Single run/multi run</b>	Multi run	

### Weld Test Evidence

<b>Welder test plate identification</b>	<b>Position qualified</b>	<b>Joint preparation</b>	<b>Pre heat</b>

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# WELDER QUALIFICATION RECORD

Required Extent of testing (Table 4.7.1)

Macro x 1



Compliant, no defects identified.

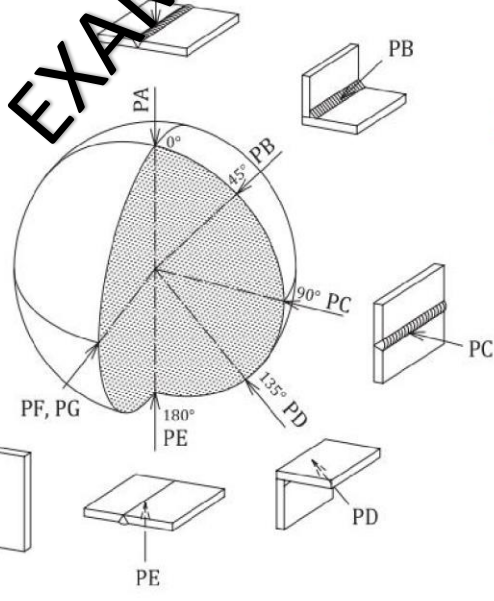
Range of Qualification- Table 4.13.1(A)

The following range of positions are deemed qualified for joint B-C25 for both FCAW gas shielded & GMAW gas shielded processes.

Overhead Butt Weld in Plate 4G/PA				
Range of approval	Butt weld plate	Fillet weld plate	Butt weld pipe	Fillet weld pipe
F	✓	✓	✓	✓
H	✓			
VD				
VU				
OH	✓	✓		
HV		✓		

Position definitions and symbols Ref AS 3545

PLATE		
Description Butt Welds	Abbreviation	AWS/ISO Position terminology
Flat position	F	1G/PA
Horizontal	H	2G/PC
Vertical Up	VU	3G/PF
Vertical Down	VD	3G/PG
Overhead	OH	4G/PE
Description Fillet Welds	Abbreviation	AWS/ISO
Flat position	F	1F/PA
Horizontal	H	2F/PB
Vertical Up	VU	3F/PF
Vertical Down	VD	3F/PG
Overhead	OH	4F/PD
PIPE		
Description Fillet Welds	Abbreviation	AWS/ISO
Inclined Position Pipe (upwards progression)	-	6G-VU/PH-LO45



INTERMETALLIX  
SOLUTIONS/ENGINEERING SOLUTIONS

Abbreviation	Description
MMAW	Manual Metal Arc Welding
GMAW	Gas Metal Arc Welding
FCAW (gs)	Flux Cored Arc Welding (gas shielding)
FCAW (ss)	Flux Cored Arc Welding (self-shielding)
GTAW	Gas Tungsten Arc Welding

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